

Honda Pioneer 1000 Rear Sheet Metal Bumper Installation

Safety: Place the UTV in 'Park' on level ground and turn off the ignition. Be sure to wear all appropriate PPE for the following procedures.

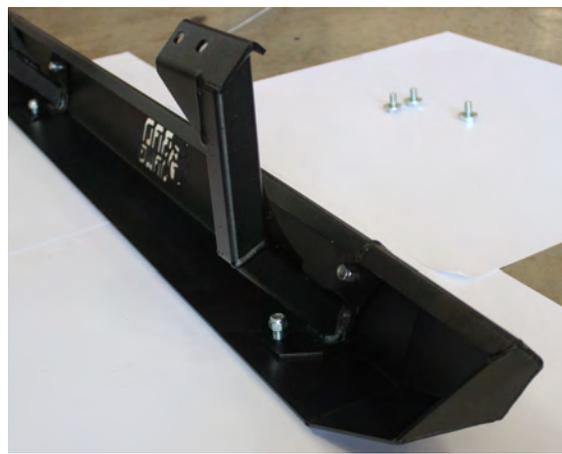
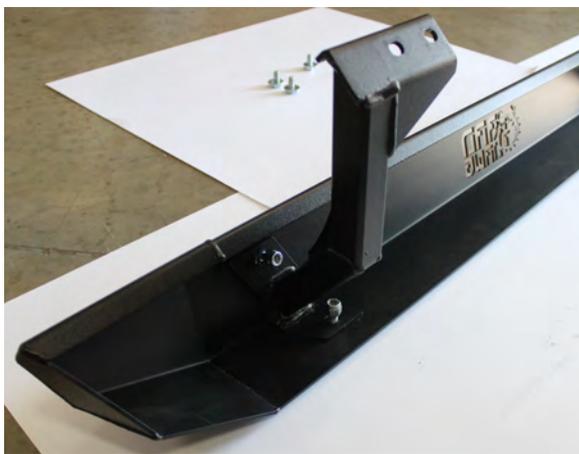
NOTE: Leave all hardware loose until the entire assembly is in its final position.

Step 1 : Remove all items from the box and ensure that you have everything on this list:

- 1 x Sheet Metal Bumper
- 1 x Left Mounting Bracket
- 1 x Right Mounting Bracket
- 4 x 3/8" Carriage Bolts
- 4 x 3/8" Nylock Nuts
- 4 x M10 Hex Bolts
- 4 x Flat Washers



Step 2: Attach the left and right mounting brackets to the bumper using the 4 carriage bolts and 4 nylock nuts.

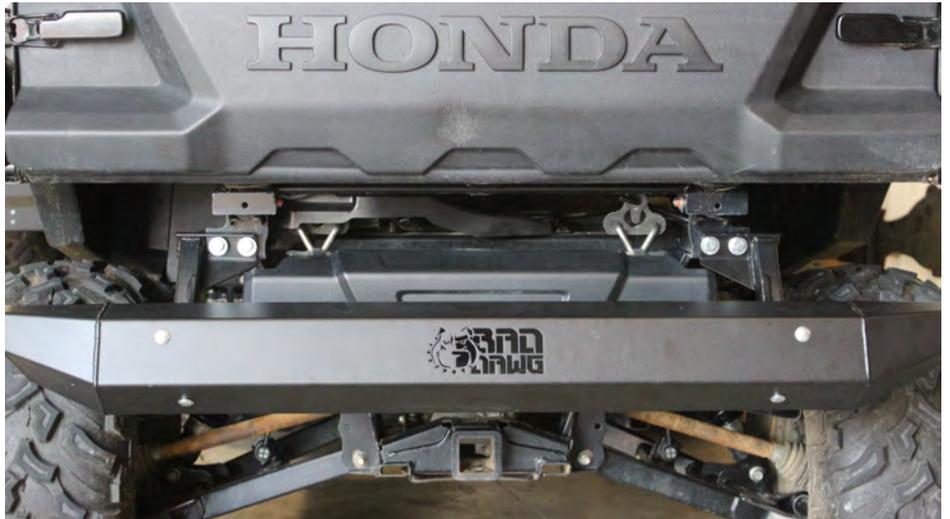


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Step 3: Locate the 4 mounting holes on the rear of the machine directly beneath the bed tailgate.



Step 4: Position the mounting brackets on the rear of the machine and loosely mount to the frame using the 4 M10 Hex Bolts and 4 Flat Washers.



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Step 5: Once all components are aligned, tighten the nuts and bolts

